



(WUF-W) MOMENT CONNECTION

- Notes:**
1. Bevel as required for selected groove weld.
 2. Larger of t_{bf} or 1/2 in. (13 mm) (plus $2 t_{bf}$, or minus $1/4 t_{bf}$)
 3. $3/4 t_{bf}$ to t_{bf} , 3/4 in. (19 mm) minimum ($\pm 1/4$ in.) (± 6 mm)
 4. 3/8 in. (10 mm) minimum radius (plus not limited, minus 0)
 5. $3 t_{bf}$ ($\pm 1/2$ in.) (± 13 mm)
 6. See FEMA-353, "Recommended Specifications and Quality Assurance Guidelines for Steel Moment-Frame Construction for Seismic Applications," for fabrication details including cutting methods and smoothness requirements.
- Tolerances shall not accumulate to the extent that the angle of the access hole cut to the flange surface exceeds 25°

Special seismic weld access hole for WUF-W moment connection.